

How to Install New Digital Controller

Fits DBI-038 & DBI-050 (1/20Hp & 1/15HP) Chillers

Step1



Untighten screw from bottom of Analog Controller

Step2



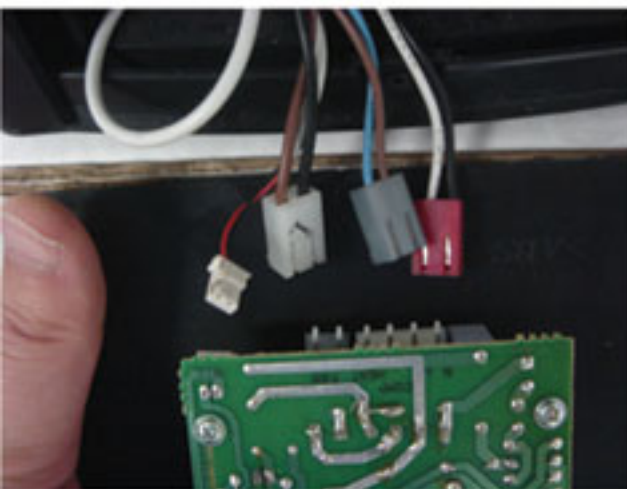
Detach Analog Controller from chiller housing

Step3



Turn Analog Controller to see the pin connectors

Step4



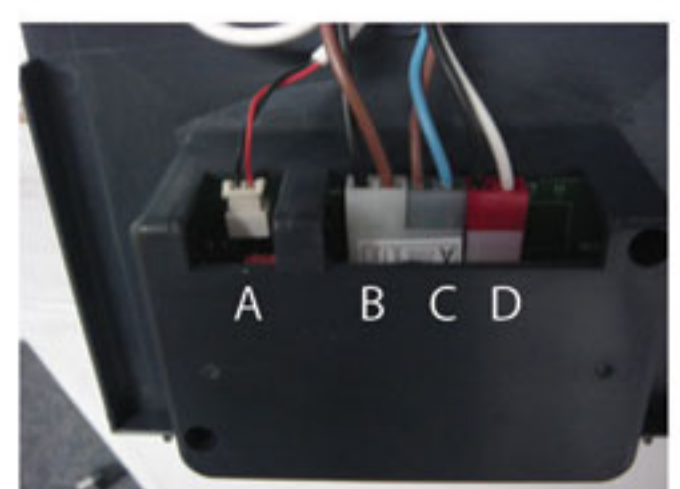
Unplug the 4 pin connectors

Step5



Remove old Analog Controller and swap with Digital Controller

Step6



Insert 4 pin connectors into new Digital Controller.
Color Sequence: Left to Right
Small White Pin : A
Md. White Pin: B
Md. Blue Pin: C
Md. Red Pin: D

Step7



Reinstall Screw



FINISHED